



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4464-041
Job Sheet 184242



Part No: D4464-041

Job Qty: 1 ea

Part Name: Fuel Tank Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/4/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV H IPP REV:A 11.11.23 NEW ISSUE DD VERF:EC IPP REV:B 12.03.08 AS PER DWG REV.B DD VERF:EC IPP REV:C 12.04.24 ECN 12-571 DD VERF:EC IPP REV:D 13.10.30 DWG REV PE1 DD VERF:JLM IPP REV:E 14.06.13 AS PER DWG REV.E DD VERF:JLM IPP REV:F 14.07.21 AS PER DWG REV.F DD VERF:JLM IPP REV:G 15.01.15 AS PER DWG REV.G DD VERF:JLM IPP REV:H 15.03.04 AS PER DWG REV.H9 DD VERF:JLM IPP REV:I 15.06-17 AS PER DWG REV.H DD VERF:JLM

Ship Via:

65th

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/30/18	0.00	0.00	Start Up Large Fab-2		CPC
100	Large Fab	1 pcs		11/30/18	0.00	10.34	Large Fab 2		CPC
110	QC	1 pcs		11/30/18	0.00	0.00	QC9		MS
112	Small Fab	1 pcs		11/30/18	0.17	1.53	Small Fab-6		MS
114	QC	1 pcs		11/30/18	0.00	0.00	QC5		CPC
120	Large Fab	1 pcs		11/30/18	0.00	10.34	Large Fab 2		MS
123	Small Fab	1 pcs		11/30/18	0.00	1.53	Small Fab-6		MS
140	Large Fab	1 pcs		11/30/18	0.00	10.34	Large Fab 2		CPC
141	QC	1 pcs		11/30/18	0.00	0.00	QC9		MS
142	QC	1 pcs		11/30/18	0.00	0.00	QC5		MS
143	Outsource	1 pcs		11/30/18			SKY002-VC	5	ACC 18-11-18
145	Packaging	1 pcs		11/30/18	0.00	0.00	Packaging2		NOV 9 2018
147	QC	1 pcs		11/30/18	0.00	0.00	QC6		38
150	HandFinish	1 pcs		11/30/18	0.00	1.32	HandFinish1		D.R. 18/11/19
160	QC	1 pcs		11/30/18	0.00	0.00	QC7-3		MS
164	Small Fab	1 pcs		11/30/18	0.00	1.53	Small Fab-6		MS
169	QC	1 pcs		11/30/18	0.00	0.00	QC5		38
170	SprayPaint	1 pcs		11/30/18	0.00	1.73	Spray Paint		AS 18-11-18
180	QC	1 pcs		11/30/18	0.00	0.00	QC14		38
190	Small Fab	1 pcs		11/30/18	0.00	1.53	Small Fab-6		MS
200	QC	1 pcs		11/30/18	0.00	0.00	QC5		DAS 38
210	Packaging	1 pcs		11/30/18	0.00	0.00	Packaging3-2	DEC 0 6 2018	69 9-89
220	QC21-SA	1 Ea		11/30/18	0.00	0.00	QC21		9-89

Part Op 100 - 1- Weld D4023-3 cap as per dwg D4464 2- Buff alodine on all edges welded parts.

Descriptions: 112 - 1- Wet install baffles to front and back panel using rivet and Proseal as per dwg A/R Proseal

Batch: 5096394

120 - 1- Use fixture to weld D4125 bolws to D4463-13 as per dwg. 2- Tack Weld D4463-3 to side, front a back panel.

123 - Transfer drill and c'sink D4975-1 bracket to bottom bracket , wet install as per dwg Proseal 890B

Batch: 5096394 Install hinge wet with proseal as per dwg A/R Proseal 890B Batch: 5096394 Instal D4000-9 grommets as per dwg, ***D4000-1 FLAT SURFACE MUST BE INSTALL UPWARDS AS PER DWG*** Install

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish* ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

fitting D4000-1 wet with proseal as per dwg A/R Proseal 890B Batch: 5096394
 140 - Weld top D4463-1 using DT9811 and DT9810 Finish welding the rest of the tank.
 143 - ISSUE P/O : _____ LIQUID PENETRANT INSPECTION AS PER QSI 038 OR LPI AS PER ASTM 1417 LEVEL 2
 150 - 1- Alodine on tank. No alodine inside
 164 - 1- Brush Proseal 890A on all internal sheet metal folds Proseal 8990A Batch: 138976 2- Assemble as per dwg and for D4577-041/-3/-5 access panels install wet with proseal 890B A/R Proseal 890B Batch: 138976
 170 - ***MASK PROIOR PRIME AND PAINT AS PER DWG*** PRIME TEMPO GREY AS PER DWG AND QSI PRIMER BATCH: 138646 PAINT FLAT GREY AS PER DWG AND QSI PAINT BATCH: 138949
 190 - 1- Install placards: fuel sender, tank support, fuel filler splash guard assy, fuel cap as per dwg 2- Abrade surface with red scotch brite and install cushion using contact cement A/R Contact Cement Batch: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3999-7	Corner	1 Ea (1 ea)	90-Start up Operation	5056269
D4000-5	Fuel Tank Vent Fitting	1 Ea (1 ea)	90-Start up Operation	F158936
D4023-3	Cap And Flange	1 Ea (1 ea)	90-Start up Operation	F160125
D4125-1	Fwd Sediment Bowl	1 Ea (1 ea)	90-Start up Operation	5120684
D4125-3	Aft Sediment Bowl	1 Ea (1 ea)	90-Start up Operation	5121123
D4462-1	Baffle	1 Ea (1 ea)	90-Start up Operation	5102365
D4462-3	Baffle	1 Ea (1 ea)	90-Start up Operation	5102057
D4463-041	Tank Top Assembly	1 Ea (1 ea)	90-Start up Operation	5102084
D4463-11	Tank Front	1 Ea (1 ea)	90-Start up Operation	5117138
D4463-13	Tank Bottom	1 Ea (1 ea)	90-Start up Operation	5102049
D4463-3	Tank Aft End	1 Ea (1 ea)	90-Start up Operation	5102064
D4463-5	Tank Upper Cut Out	1 Ea (1 ea)	90-Start up Operation	5092803
D4463-7	Tank Fwd End	1 Ea (1 ea)	90-Start up Operation	5092834
D4463-9	Tank Back	1 Ea (1 ea)	90-Start up Operation	5091472
AN3-5A	Bolt	24 Ea (24 ea)	190-Small Fab	5119258
AN3-7A	Bolt	4 Ea (4 ea)	190-Small Fab	5089286
AN3H5A	Bolt	5 Ea (5 ea)	190-Small Fab	5094545
D3997-11	Placard	1 Ea (1 ea)	190-Small Fab	5087034
D3997-17	Placard	1 Ea (1 ea)	190-Small Fab	5059481
D3997-29	Placard	1 Ea (1 ea)	190-Small Fab	5087539
D3997-43	Placard	1 Ea (1 ea)	190-Small Fab	5087539
D3997-5	Placard	2 Ea (2 ea)	190-Small Fab	5089133
D4000-045	Fuel Pickup Fitting Assembly	1 Ea (1 ea)	190-Small Fab	5006566
D4000-1	Fuel Supply Fitting	1 Ea (1 ea)	190-Small Fab	F163451
D4000-9	Grommet	3 Ea (3 ea)	190-Small Fab	5059177
D4008-041	Fuel Filler Splash Guard Assembly	1 Ea (1 ea)	190-Small Fab	50128973
D4008-11	Hinge Half	1 Ea (1 ea)	190-Small Fab	5095528
D4057-1	Retaining Ring	3 Ea (3 ea)	190-Small Fab	F156450
D4062-041	Tank Support Assembly	1 Ea (1 ea)	190-Small Fab	5099260
D4404-5	Cushion, Fwd	2 Ea (2 ea)	190-Small Fab	5082385
D4577-041	Fwd Access Panel Assembly	1 Ea (1 ea)	190-Small Fab	5092559
D4577-1	Rear Access Panel	1 Ea (1 ea)	190-Small Fab	5092464
D4577-3	Middle Access Panel	1 Ea (1 ea)	190-Small Fab	5092498
D4968-1	Side Cushion	1 Ea (1 ea)	190-Small Fab	5059454
D4975-1	Bracket	1 Ea (1 ea)	190-Small Fab	5092905
MS20426AD4-4	Rivet	4 Ea (4 ea)	190-Small Fab	5106821
MS20470AD4-4	Rivet, Universal Head	165 Ea (165 ea)	190-Small Fab	F165445-4
MS20470AD4-6	Rivet, Universal Head	8 Ea (8 ea)	190-Small Fab	PM133074-50
MS21042L3	Nut	4 Ea (4 ea)	190-Small Fab	5094592
NAS1149D0332J	Washer	13 Ea (13 ea)	190-Small Fab	5100404
NAS1149D0363J	Washer	24 Ea (24 ea)	190-Small Fab	5095293
D5473-063	Fuel Sender Assembly	1 Ea (1 ea)	190-Small Fab	5123055

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3999-7	1	2	0
	D4000-5	1	6	0
	D4023-3	1	5	0
	D4125-1	1	1	0
	D4125-3	1	1	0

006149

006574

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

190-Small Fab

D4462-1	1	6	0
D4462-3	1	3	0
D4463-041	1	1	0
D4463-11	1	0	0
D4463-13	1	3	0
D4463-3	1	3	0
D4463-5	1	4	0
D4463-7	1	3	0
D4463-9	1	3	0
AN3-5A	24	288	0
AN3-7A	4	367	0
AN3H5A	5	26	0
D3997-11	1	7	0
D3997-17	1	6	0
D3997-29	1	7	0
D3997-43	1	8	0
D3997-5	2	8	0
D4000-045	1	4	0
D4000-1	1	4	0
D4000-9	3	14	0
D4008-041	1	3	0
D4008-11	1	5	0
D4057-1	3	31	0
D4062-041	1	3	0
D4404-5	2	9	0
D4577-041	1	6	0
D4577-1	1	5	0
D4577-3	1	4	0
D4968-1	1	3	0
D4975-1	1	4	0
D5473-063	1	1	0
MS20426AD4-4	4	3,313	0
MS20470AD4-4	165	5,573	0
MS20470AD4-6	8	998	0
MS21042L3	4	2,907	0
NAS1149D0332J	13	2,319	0
NAS1149D0363J	24	1,834	0

Part Specifications

Specifications could not be found.

Plex 10/4/18 8:34 AM Dart.lajeunesse.marie



Dart Aerospace Ltd.
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Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S122368



Part: D4464-041

Job No: 184242

Serial No/Batch: S122368

Revision: I

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/29/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																						
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐																						
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																						
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Date :		Step #:		QTY Effective :			MRB (QSI042) Approval																		
Description Work Order Deviation				Disposition				Completed By																	
								Lead hand / Supervisor Approval Verification																	
								QC / QA Coordinator Approval																	
Root Cause		FAULT CATEGORY																							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐																				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐																				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐																				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐																				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐																				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐																				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐																				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐																				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐																				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐																				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____																							
Misidentified ☐	Past Due ☐																								



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041680**

Supplier: SKY002-VC
Skyservice
6120 Midfield Road
Mississauga
ON
L5P 1B1 Canada
Phone: 905-678-5636
Fax: 905-678-5841

PO No: PO041680
PO Date: 11/12/18
Due Date: 11/20/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula
Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments: Please confirm pricing, and delivery to
ctsimiklis@dartaero.com

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	181671	D350-748-203	AS350 / AS355 Stainless Steel Aft Crosstube : TC STC SH06-27 Issue 2, FAA STC SR02359NY 11/03/04, EASA STC EASA.10016903 Revision 2 10/09/03, BRAZIL 2009S04-04 09/04/06 ISSUE P/O TO SKY SERVICE:	Firmed	-	11/20/18	1 pcs	0 pcs	1 pcs	\$182.14285/pcs	\$182.14
	181668			Firmed	-	11/20/18	1 pcs	0 pcs	1 pcs	\$182.14285/pcs	\$182.14
Sub Total:							2	0	2		\$364.29
2	184649	D212-664-101	Fwd Crosstube - High : TC STC SH01-9 Issue 3, FAA STC SR01298NY 09/01/08, EASA STC EASA.IM.R.S.01304 07/03/06, DGAC MEXICO STC IA-316/2015 15/06/17 *** WEAR LATEX GLOVES WHEN HANDLING CROSSTUBE*** Liquid Penetrant Inspection as per QSI 038 LPI as per ASTM 1417 Level 2 Attach copy of NDT results to work order	Firmed	-	11/20/18	1 pcs	0 pcs	1 pcs	\$182.14285/pcs	\$182.14
	184650			Firmed	-	11/20/18	1 pcs	0 pcs	1 pcs	\$182.14285/pcs	\$182.14
	184696			Firmed	-	11/20/18	1 pcs	0 pcs	1 pcs	\$182.14285/pcs	\$182.14
Sub Total:							3	0	3		\$546.43



Dart Aerospace Ltd.
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Hawkesbury, ON
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Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041680**

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	185756	D350-748-103	AS350 / AS355 Stainless Steel Fwd Crosstube : TC STC SH06-27 Issue 2, FAA STC SR02359NY 11/03/04, EASA STC EASA.10016903 Revision 2 10/09/03, BRAZIL 2009S04-04 09/04/06 ISSUE P/O TO SKY SERVICE: _____	Firmed	-	11/20/18	1 pcs	0 pcs	1 pcs	\$182.14285/pcs	\$182.14
4	184242	D4464-041	Fuel Tank Assembly : Various STC's ISSUE P/O : _____ LIQUID PENETRANT INSPECTION AS PER QSI 038 OR LPI AS PER ASTM 1417 LEVEL 2	Firmed	-	11/20/18	1 pcs	0 pcs	1 pcs	\$182.14285/pcs	\$182.14
Grand Total:										\$1,275.00	

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retension of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/12/18 4:02 PM dart.tsimiklis.chrisoula

**skyservice****Work Order Traveler**

Sky Service F.B.O. Inc.

10105 Ryan Avenue, Dorval, Quebec, H9P 1A2

TCCA AMO 53-89 / EASA 145.7142 / BDA AMO 385

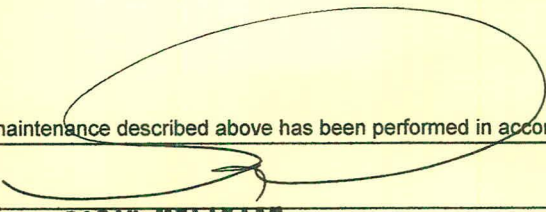
WO #: MWO38124	Customer: Dart Aerospace Ltd.	Dept: NDT YUL	Reference: P0041680
Descr:	PN:	S/N:	Qty: 1
Make:	Model:	Reg:	A/C S/N:
TSN:	CSN:	TSO:	
Task: UNSCHEDULED			Sequence: 1

Work Required:**CARRY OUT NDT ON:**

- 1 FUEL TANK ASSY, P/N# D4464-041, J/S# 184242
- 3 FWD CROSSTUBES, P/N# D212-664-101, J/S# 184649, 184650, 184696
- 1 FWD CROSSTUBE, P/N# D350-748-103, J/S# 185756
- 2 AFT CROSSTUBES, P/N# D350-748-203, J/S# 181671, 181668

Action Taken:						Date:	Initial/Stamp:
LPI C/O IAW ASTM E-1417 REV. 16						NOV 12 2018	 
NO CRACK OR LEAK FOUND							
PEN. ZL-56, MPO13600, CLEANER SKC-S MPO13923, DEV. MPO11715, UV LIGHT M-20142							
Description	Location	P/N	Qty	Batch	S/N Off	S/N On	

I certified that the maintenance described above has been performed in accordance with the applicable standard of airworthiness.

Signature: 	ACA/SCA Stamp 	Date: NOV 12 2018
Name: RAFIK MELIKIAN		

